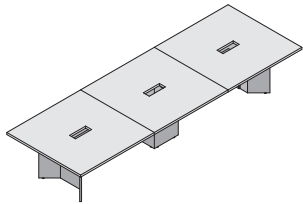




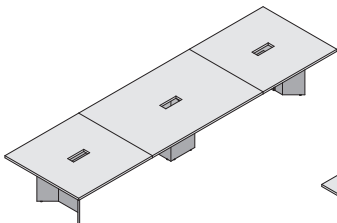
SCHEMA DI MONTAGGIO/assembly scheme
TAVOLI RIUNIONE COMPOSTI
compound meeting tables
ART. 123-124-125-126-127-128-130-131-132



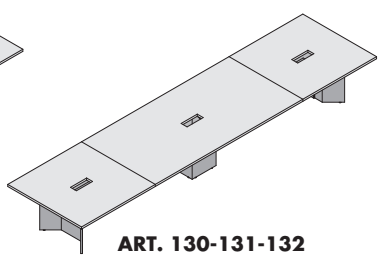
CODICE code	777 700 882
DISEGNO drawing	SM 74019
DATA date	22-01-2020
PAGINA page	1/6



ART. 123-124-125

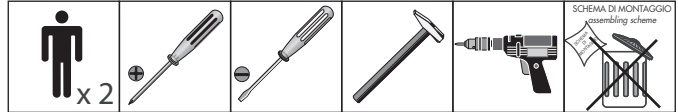


ART. 126-127-128








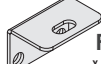
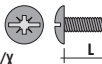
ART. 130-131-132

**N.B. PER IL MONTAGGIO
SEGUIRE LE FASI NUMERATE**
assemble following the numbered phases



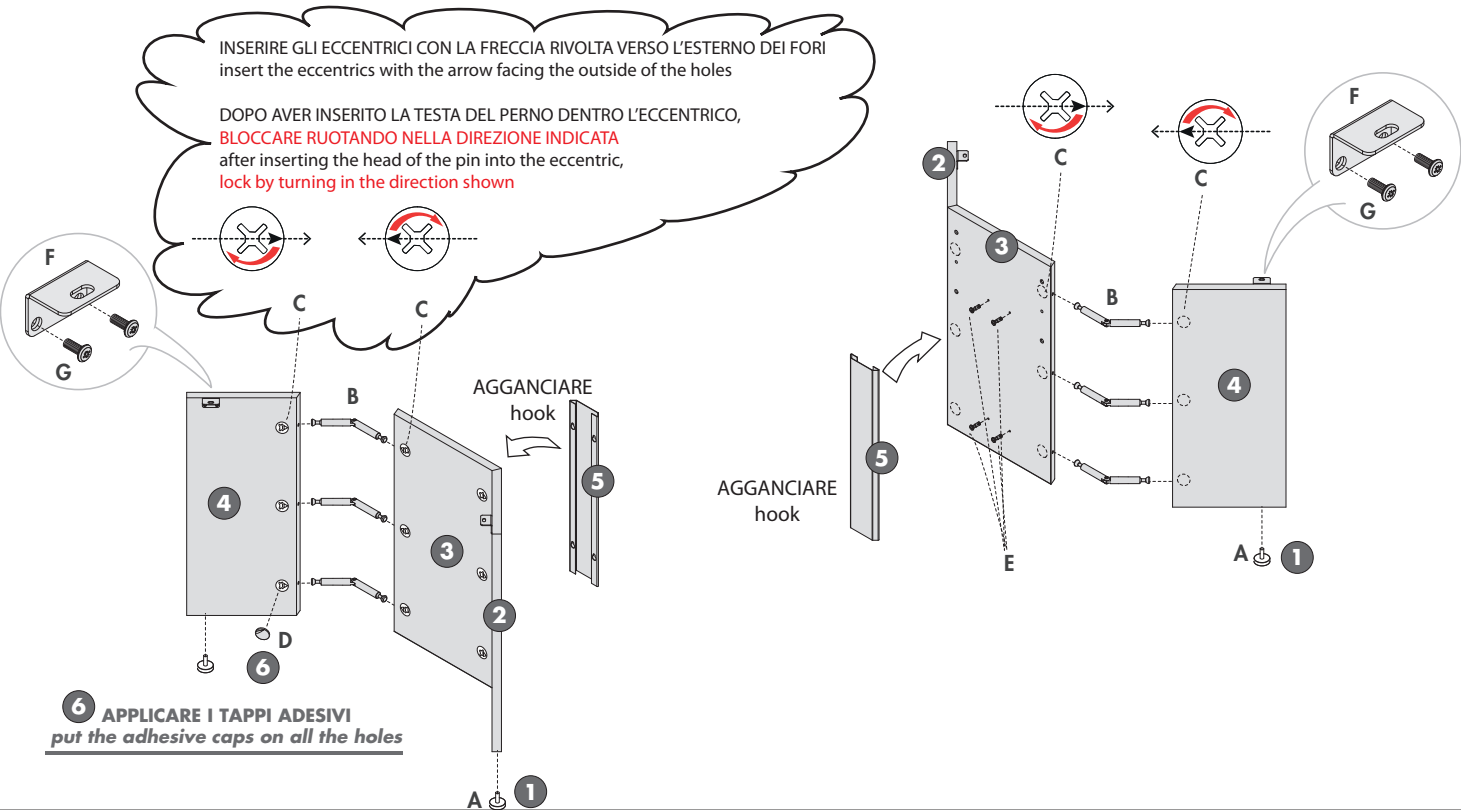
FASI / phases 1-2-3-4-5-6

ASSEMBLARE I COMPONENTI
DEI FIANCHI TERMINALI
assemble the components
of the terminal sides

CODICE	COLOUR	CODICE	COLOUR	CODICE	COLOUR	CODICE	COLOUR	CODICE	Ø x L	COLOUR	CODICE	COLOUR	CODICE	Ø x L	COLOUR
504316005	NERO black	505036921	NICKEL Nikel	505037921	NICKEL Nikel	505132353	NERO53 black 53	506100007	4MA x 13,5 4MA x 1/2" Black	NERO	407055007	NERO black	506223009	6MA x 15 6MA x 9/16" - burnished	BRUNITA
	x 4		x 12		x 24		x 10		x 8		x 4		x 8		


INSERIRE GLI ECCENTRICI CON LA FRECCIA RIVOLTA VERSO L'ESTERNO DEI FORI
insert the eccentrics with the arrow facing the outside of the holes

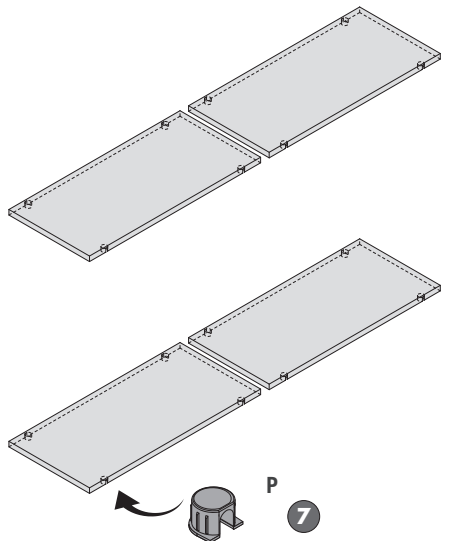
DOPO AVER INSERITO LA TESTA DEL PERNO DENTRO L'ECCENTRICO,
BLOCCARE RUOTANDO NELLA DIREZIONE INDICATA
after inserting the head of the pin into the eccentric,
lock by turning in the direction shown



FASE / phase 7

INSERIRE LA FERRAMENTA SOTTO AI RIPIANI INTERNI
insert the fittings under the internal shelves










CODICE	COLOUR
505030717	NERO black
	x 16

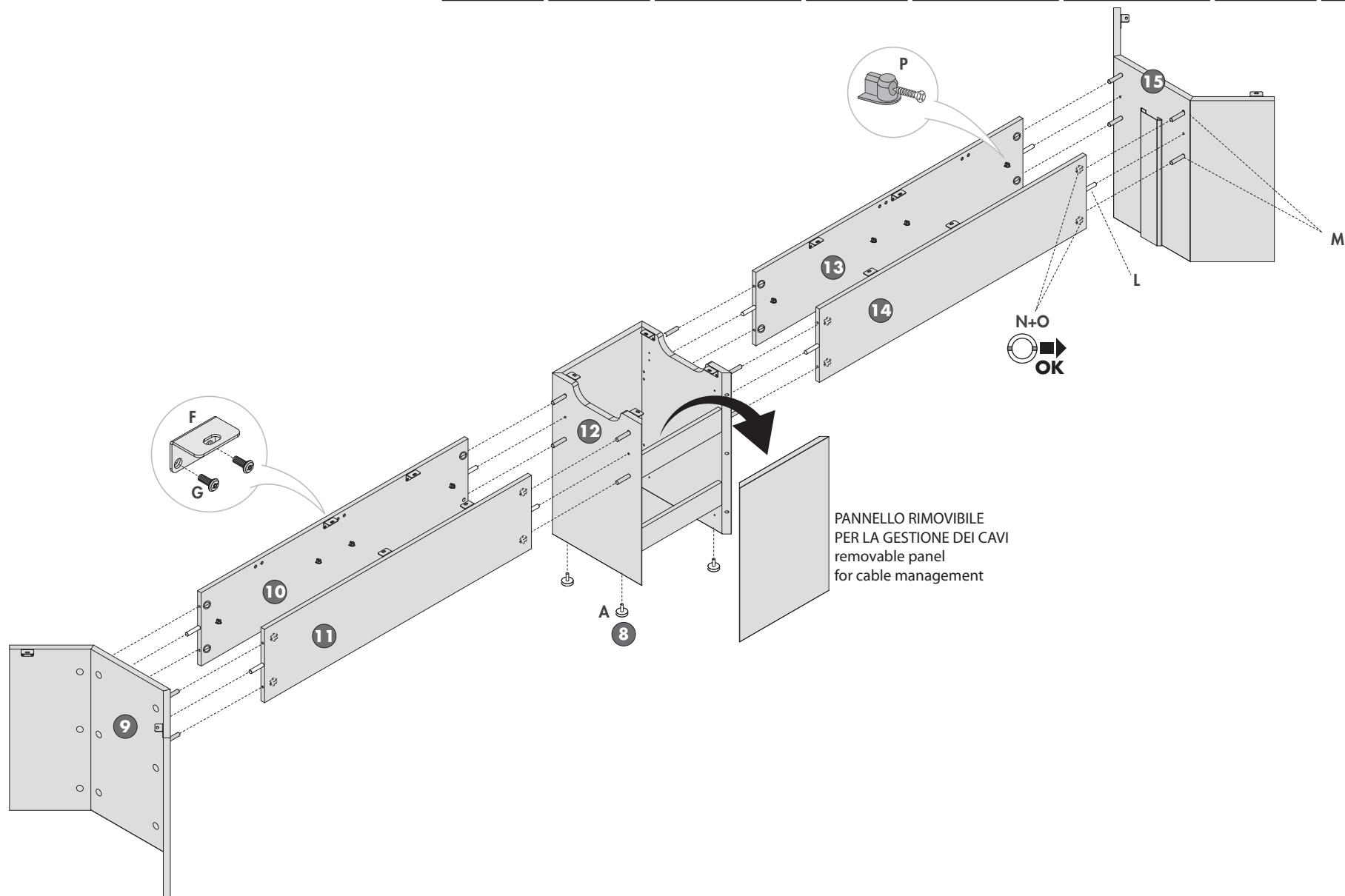


FA5I / phases 8-9-10-11-12-13-14-15

- 8 AVVITARE I PIEDINI SULLA COLONNA CENTRALE
screw the feet on the central column

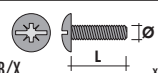
PROCEDERE CON IL MONTAGGIO DELLA STRUTTURA DI BASE IN SEQUENZA
proceed with the assembly of the base structure in sequence

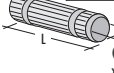
CODE	COLOUR	CODE	COLOUR	CODE	Ø x L	COLOUR	CODE	Ø x L	CODE	Ø x L	COLOUR	CODE	Ø	COLOUR	CODE	COLOUR	CODE	COLOUR
504316005	NERO	407055007	NERO	506223009	6MA x 15	BRUNITA	505060902	8 x 30	505041903	7,5 x 36	ZINCATO	505030803	14	BRUNITA	506072218	BRUNITA	505030717	NERO
	black		black		6MA x 9/16" - burnished			5/16" x 1 3/16"		5/16" x 1 3/8" - zinc plated			9/16"	burnished		burnished		black
	A		F		G		TB/X		L		M		N		O		P	
x 4		x 12		x 24		x 8		x 16		x 16		x 16		x 16		x 16		

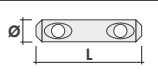



FASI / phases 16-17-18

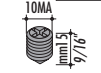
- 16** INSERIRE LA FERRAMENTA SUI PIANI E APOGGIARE SULLA STRUTTURA
insert the fittings on the meeting table tops and put on the structure
- 17** CONNETTERE I PIANI FRA LORO
connect the meeting table tops together
- 18** FISSARE DA SOTTO **SENZA SERRARE**
fix from below **without tightening**

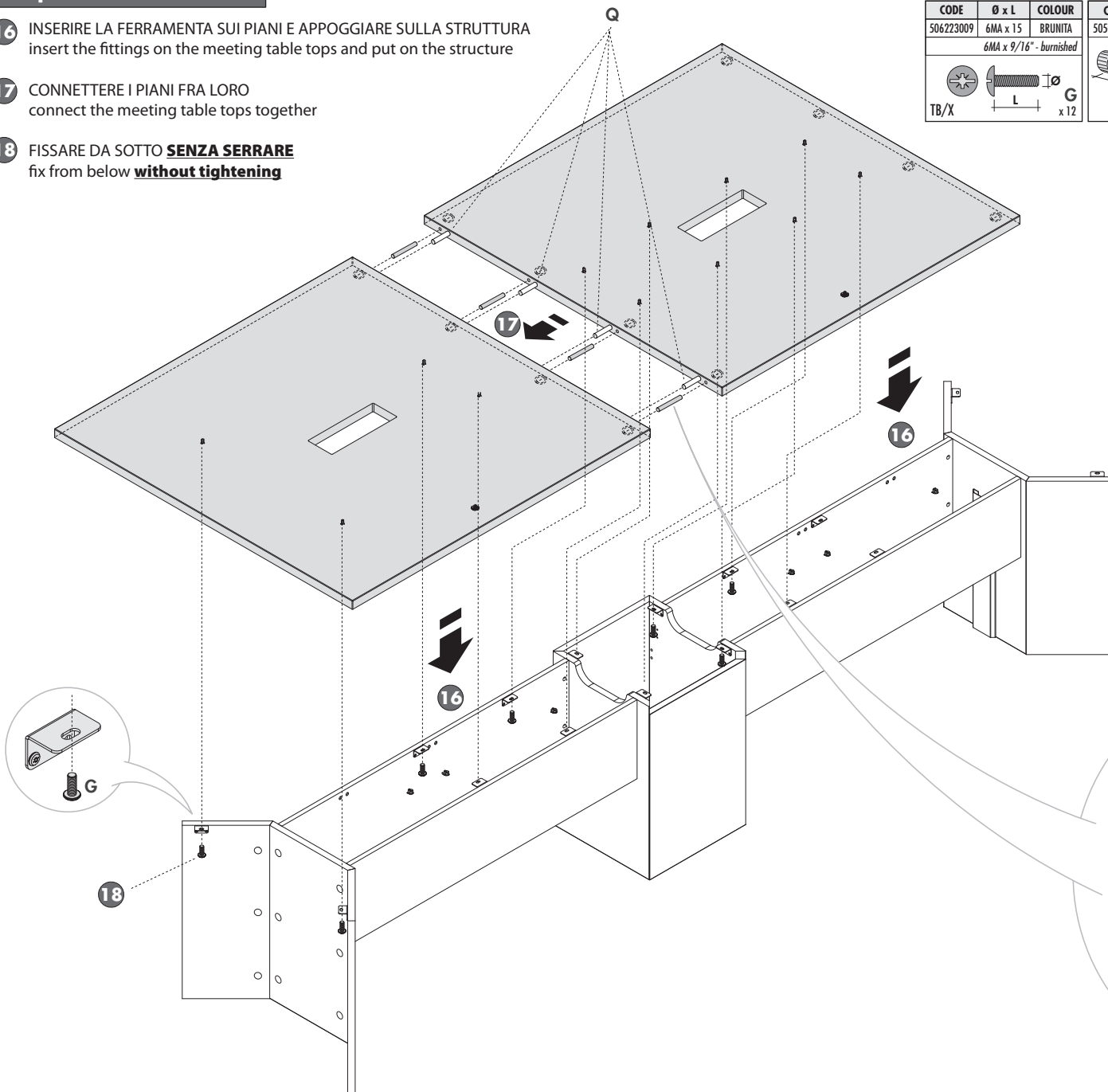
CODE	Ø x L	COLOUR
506223009	6MA x 15	BRUNITA
6MA x 9/16" - burnished		
		

CODE	Ø x L
505060901	10 x 30
3/8" x 1 3/16"	
	

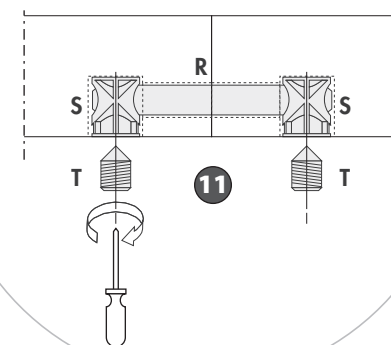
CODE	Ø x L	COLOUR
505041906	10 x 80	ZINCATO
3/8" x 3 1/8" - Zinc Plated		
		

CODE	Ø	COLOUR
505030812	16	BRUNITA
5/8" burnished		
		

CODE	COLOUR
506062108	BRUNITA
burnished	
	
T x 8	

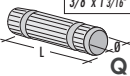





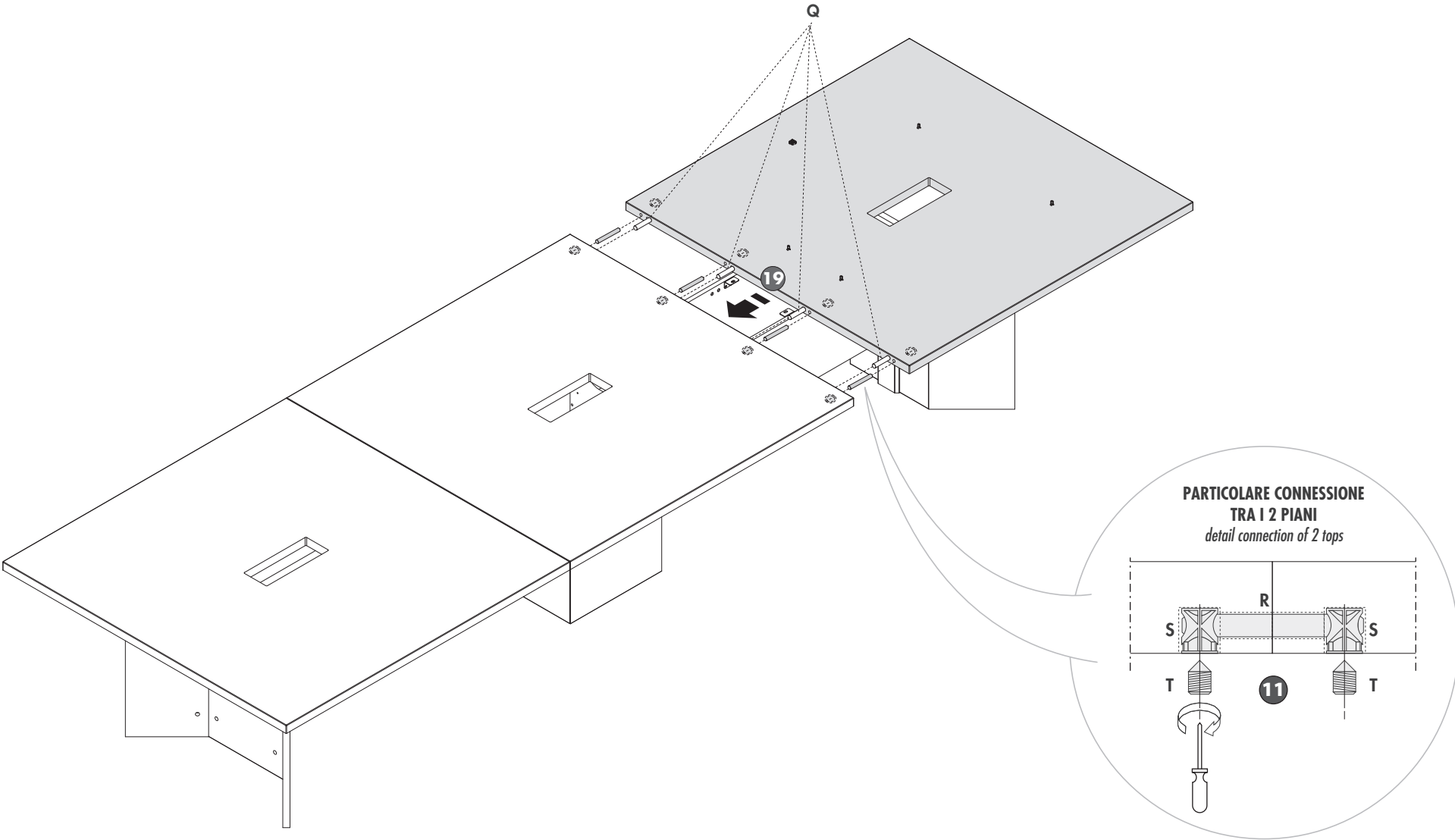
**PARTICOLARE CONNESSIONE
TRA I 2 PIANI**
detail connection of 2 tops



FASI / phases
19

- 19
- APPOGGIARE IL PIANO TERMINALE SULLA STRUTTURA
 E CONNETTERE CON IL PIANO VICINO
 place the terminal top on the structure and connect with the neighbouring surface

CODE	Ø x L	CODE	Ø x L	COLOUR	CODE	Ø	COLOUR	CODE	COLOUR
505060901	10 x 30	505041906	10 x 80	ZINCATO	505030812	16	BRUNITA	506062108	BRUNITA
	3/8" x 1 3/16"		3/8" x 3 1/8"	Zinc Plated		5/8"	burnished		burnished
	Q x 4		R x 4			S x 8			T x 8

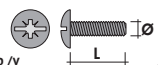


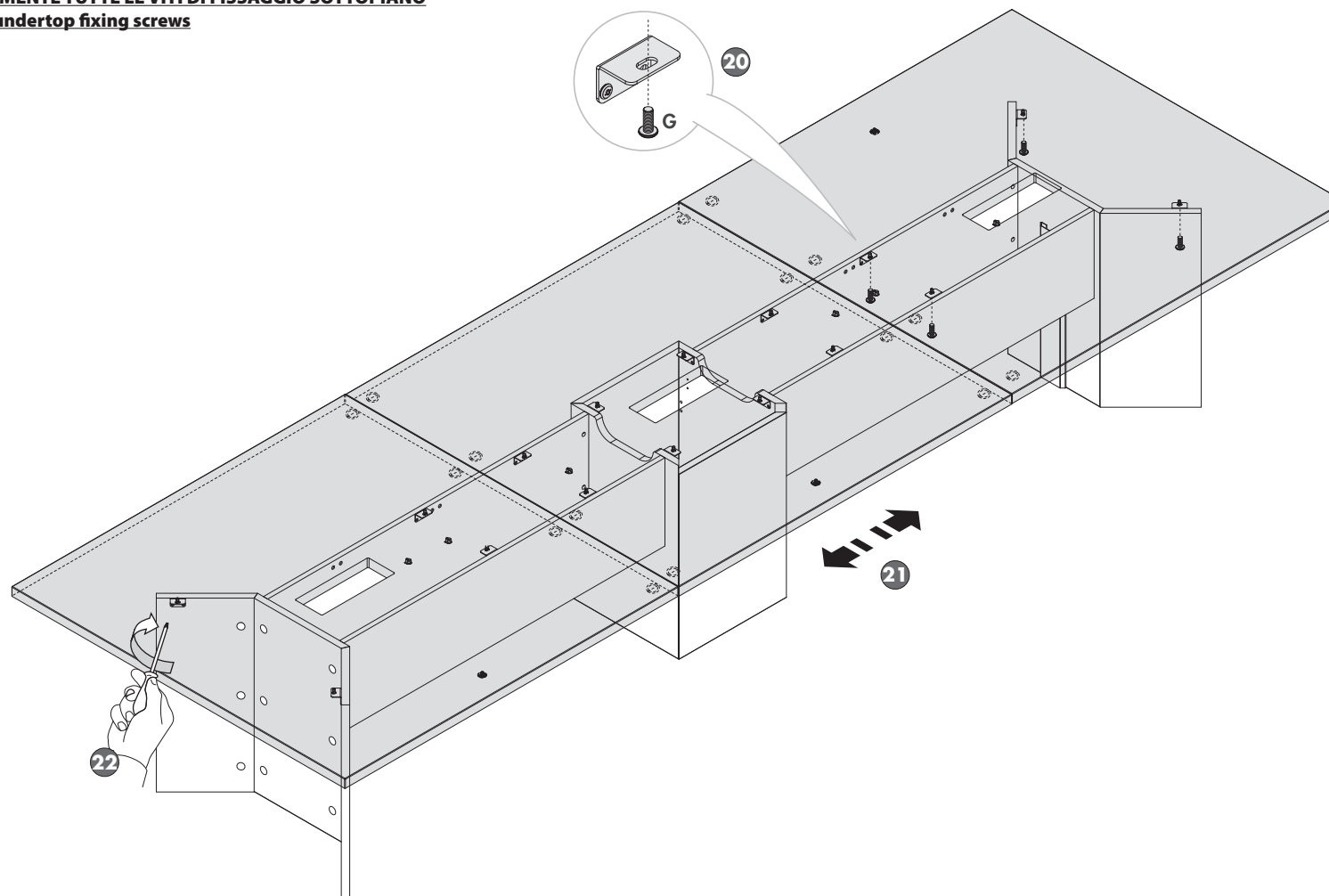
FASI / phases 20-21-22

20 FISSARE IL PIANO TERMINALE DA SOTTO **SENZA SERRARE**
Fix the terminal meeting top from below **without tightening**

21 ALLINEARE TUTTI I PIANI CENTRANDO IL TUTTO
Align all tops by centering everything

22 **SERRARE COMPLETAMENTE TUTTE LE VITI DI FISSAGGIO SOTTOPIANO**
Fully tighten all the undertop fixing screws

CODE	Ø x L	COLOUR
506223009	6MA x 15	BRUNITA
6MA x 9/16" - burnished		
		



FASI / phases 23

- 23** INSERIRE DA SOTTO OBLIQUAMENTE I RIPIANI INTERNI
Insert the internal shelves slantwise from below

- 24** RUOTARE I RIPIANI IN POSIZIONE ORIZZONTALE E APPOGGIARE SOPRA I SUPPORTI PRECEDENTEMENTE FISSATI SULLE SCHIENE
turn the shelves to a horizontal position and put on the supports previously fixed on the backs

